

6mm Square (Snap-in Type)



Switch with soft operating feel available also as joint stem and sidepush types

■ Typical Specifications

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Items	Specifications			
Rating (max.)	5mA 12V DC			
Rating (min.)	10μA 1V DC			
Initial contact resistance	1kΩ max.			
Travel (mm)	1			

■Product Line

Toppush Type

Detector

Push

Slide

Rotary

Power

Dual-in-line
Package Type

TACT Switch™

Sharp Feeling Soft Feeling Snap-in Type

Surface Mount Type Radial Type

Encoders

Product No.	Operating	Operating	erating Operating life Stom color		Stem	Minimum ord	Drawing	
Product No.	force	direction	(1mA 5V DC)	Stem color	Stem	Japan	Export	No.
SKEGACA010	0.78N				Joint stem			1
SKEGAEA010	1.96N	Tonnuch	100,000 cycles	Dark gray Ivory	Joint Stein	1,000	1,000	'
SKEGADA010	0.78N	Toppush	100,000 cycles		Flat stem			2
SKEGAFA010	1.96N			Dark gray				

Sidepush Type

Product No.	Operating	Operating	Operating Operating life		Minimum ord	Drawing	
Product No.	force	direction	(1mA 5V DC)	Stem color	Japan	Export	No.
SKEGLAA010	0.78N	Sidepush	E0 000 avalor	Black	1,000	1,000	3
SKEGLBA010	1.96N	Sidepush	50,000 cycles	Dark gray	1,000		

Packing Specifications

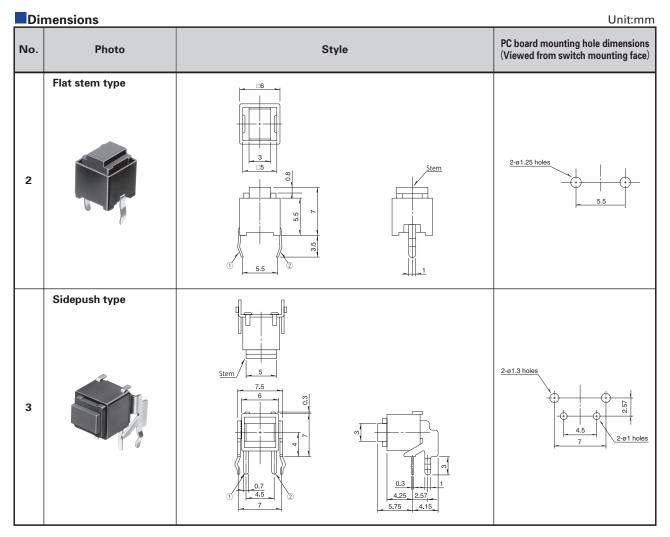
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Number of pa	Export package	
1 case / Japan	1 case / export packing	measurements (mm)
10,000	30,000	309 × 476 × 347

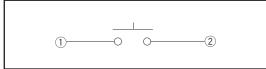
Dimensions

	U	nit:	mm	
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No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)
1	Joint stem type	5.5. 2 Stem	2-ø1.25 holes 5.5



Circuit Diagram



Note

Please use 1.6mm thick PC boards. (For horizontal type, 1.0mm)

Product Line of Kno	obs					Unit:mm
Applicable model	n:	mensions		Variety		Label dimensions
Applicable model	Di	illiciisiolis	Color	Mo	del	(Unit:mm)
				Сар		
		91 4.	Clear	SK2AA00540		<u>□6</u>
SKEG		Cap		Keytop	Keytop+Cap	4,50,5
Applicable to joint stem type		Key top	Red Blue Ivory Black Yellow	SK2AA00310 SK2AA00320 SK2AA00330 SK2AA00340 SK2AA00350	SK2AA00360 SK2AA00370 SK2AA00380 SK2AA00390 SK2AA00400	Thickness 0.1

Notes

- 1. The knob will be delivered together with the switch but packed separately.
- 2. The label is not included.

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List of Varieties

Detector Push Slide **Rotary Encoders** Power Dual-in-line Package Type TACT Switch™

Sharp Feeling Soft **Feeling** Snap-in

Type Surface **Mount Type**

Radial Type

Sharp Feeling Type			Туре	Soft Feeling Type								
	Туре		Radial			Snap-in		Su	rface Mo	unt	Rad	dial
	Series	SKRG	SKGK	SKRC	SKEG	SKEG	SKPF	SKPM	SKPG	SKPR	SKPL	SKPD
	Photo		***	888								
	Features	Round terminal type	_	Round terminal type		_	High operation force and long travel	Low contact resistance	_	High operation force and Low contact resistance	Round terminal and low contact resistance	_
w	ater-proof	_	_	•	_	_	_	_	_	_	_	_
D	ust-proof	_	_	•	_	_	_	_	_	_	_	_
Operatin	Toppush	•	•	•	•	_	•	•	•	•	•	•
direction	Sidepush	_	_	_	_	•	_	_	_	_	_	_
	W	φ6.2	□ 6.6	<i>φ</i> 9	□6	7.5	8	5.9	6.6	7.5	φ6.45	□7.8
Dimension (mm)	ns D	φ0.2	0.0	φθ		9.9	9	6	6.3	7.8	φ0.45	
	Н	4.3	5	13	7	7.3	10	Ę	5	6.5	5	5
	Contact	_	_	_		Carbon		Silver	Carbon	Silver	Car	bon
Operatio force	2N~3N	1	1	1	1	1	1	1	1		1	
coverag	9 3N~4N 4N~5N						+			\$		
Т	ravel (mm)		0.25			1	% 1	1.	.3	1	1.3	% 1
Gro	und terminal	_	_	_	_	_	_	_	_	_	_	_
Operati	ng temperature range	-40°C to +90°C	- 20°C to + 70°C	- 40°C to + 90°C	-20°C to	+70°C			-40°C to	o +90°C		
Auto	omotive use	•	_	_	_	_	•	•	•	•	•	•
L	ife Cycle	* 2	* 2	* 2	* 2	* 2	* 2	*3	*3	*3	* 2	* 2
	Rating (max.) (Resistive load)	50)mA 12V [oc	5	mA 12V D	С	50mA 16V DC	5mA 12V DC		mA DC	5mA 12V DC
Electrical	Rating (min.) (Resistive load)	1	0 μ A 1V D	С	10 μ A 1V DC							
performance	Insulation resistance	100M	Ω min. 100 for 1min.	V DC	100MΩ min. 100V DC for 1min.							
	Voltage proof	250	V AC for 1	min.	250V AC for 1min.				% 2			
D. mak liik	Vibration	10 to 55 to 10h for all the free X, Y and	Iz/min., the ampl quencies, in the Z for 2hours res	litude is 1.5mm 3 direction of spectively	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively			*3				
Durability -	Lifetime	Shall be	in accorda ual specific	nce with	Shall be in accordance with individual specifications.							
	Cold	-40±2°C for 96h	-30±2°C for 96h	-40±2°C for 96h	- 30±2°(C for 96h	-40±2°C for 96h	- 30	0±2°C for	96h	-40 ± 2°C for 1000h	$-40 \pm 2^{\circ}\text{C}$ for 96h
Environmental performance	Dry heat	90±2℃ for 96h	80±2℃ for 96h	90±2℃ for 96h	80±2℃	for 96h	90 ± 2°C for 96h	80	±2°C for 9	06h	90 ± 2°C for 1000h	90 ± 2°C for 96h
	Damp heat	60± 90 to 95%	2°C , RH for 96h	60 ± 2°C, 90 to 95%RH for 1000h		60±	2°C , 90 to	95%RH fo	r 96h		60 ± 2°C, 90 to 95%RH for 1000h	60 ± 2°C, 90 to 95%RH for 96h
	Page	277	278	279	280	280	282	283	284	285	286	287
						10/ - 10	lidth Thou	most suts	r dimonoic	an avaludi	na tormina	l portion.

W: Width. The most outer dimension excluding terminal portion. D: Depth. The most outer dimension excluding terminal portion.

H: Height. The minimum dimension if there are variances.

 TACT Switch[™] Soldering Conditions
 TACT Switch[™] Cautions 289

- 1. The automotive operating temperature range to be individually discussed upon request.

- Indicates applicability to all products in the series.
 ※ 1 See the relevant pages for respective product descriptions
 ※ 2 50MΩ min. 100V DC for 1min. SKPDAF:100MΩmin. 100V DC for 1min.
 ※ 3 100V AC for 1min.SKPDAF:250V DC for 1min.

TACT Switch™ Soldering Conditions

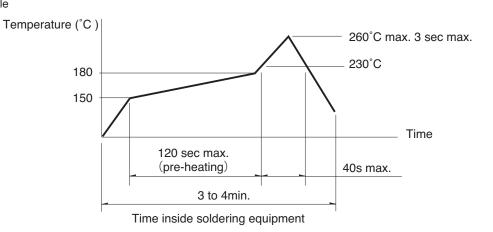
Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 ϕ CA (K) or CC (T) at solder joints (copper foil surface) .

A heat resistive tape should be used to fix thermocouple.

3. Temperature profile



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Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip Available for Snap-in Type and Radial Type

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH、SKPD Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKOJ. SKOK. SKEG Series

SKQJ, SKQK, SKEG Series				
Items	Condition			
Flux built-up	Mounting surface should not be exposed to fluk			
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.			
Preheating time	45s max.			
Soldering temperature	255℃ max.			
Duration of immersion	5s max.			
Number of soldering	2times max.			

Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH、SKHW、SKRG、SKPD Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKQJ、SKQK、SKEG Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Consult with us for availability of TACT Switch[™] washing.
- 2. Prevent flux penetration from the top side of the TACT Switch $^{\text{TM}}$.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)